

PurePower!

Spin-On ECO Filter Installation Instructions



Your PurePower! filter is delivered completely assembled and ready to install.

- ①** Thoroughly clean the mounting surface, ensuring there is no debris from previous filters.
- ②** Ensure all o-ring seals are lubricated with fresh transmission fluid.
- ③** Partially fill the filter with new transmission fluid. If the filter is horizontally mounted, be careful not to overfill.
- ④** When installing the filter to the mounting plate, please note that special tools are not needed and may hamper the installation process.
- ⑤** Screw the filter on until the o-ring makes contact with the mounting surface, then give it another half turn. Do not over tighten, as this can cause leaks.
- ⑥** Ensure you have filled your transmission fluid back to the manufacturers' recommended level, and then start your vehicle and check for leaks.

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Post-Cleaning Filter Assembly Instructions

- ①** Prior to re-assembly of your PurePower! filter, ensure all o-rings and threads are lubed using fresh transmission fluid.
- ②** Install the emergency relief valve into one side of the filter element, ensuring the bypass sits flat.
- ③** Attach the open end of the filter element to the o-rings on the base plate, ensuring it sits flush.
- ④** Last, screw the canister onto the base plate. Once the canister makes contact with the o-ring, turn another quarter turn.
- ⑤** Do not over-tighten canister, as this can damage the o-ring and cause leaks.